

Work Order ID 92588

November-05-12 10:35:57 AM

92588

Page 1

Item ID: D350-636-218

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube RH, Deluxe

Start Date: 10/31/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/01/12 Req'd Qty: 1.00 *1*

Customer: CU-DAR001

Reference: RMA RA111428

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|--------------|--------------|
| IIN-D350-636 | I |

| | | | | | | | | | |
|-----|--|------|--|--|--|--|--|--|--|
| 100 | | 0.00 | | | | | | | |
|-----|--|------|--|--|--|--|--|--|--|

100

QC

Quality Control

Memo

INSPECT RA111428
D350-636-218 76337

0.00

130

130

Packaging

Packaging

Memo

ADD 2 X AN3C34A TO KIT B
ENSURE ORIGINAL KIT IS IN BOX

0.00

140

140

QC

Quality Control

Memo

QC4- 100% Inspect kits for completeness

0.00

0.00

| | | | | | |
|---|--------------|-----|-----------|--|--|
| DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7 | | | | TC APPROVAL # 09-89 TEL: 1-613-632-5200 | |
| P/N | D350-636-218 | CHG | CHG002 | | |
| DESC. | Skidtube RH | STC | SH99-7 | | |
| LOT | B76337 | STC | SR00646SE | | |
| MODEL | AS350/355 | STC | | | |
| PATENTS: US #5735484 / CA #2222184 EUROPEAN No. # 0828655 | | | | | |
| MADE IN CANADA | | | | | |
| D2729-2 | | | | | |

Hand finding
QC3

Touch up powder w/ AIR -

DAS
15
12/10/12

B123642 2p

DAS
15
12/12/18

11 f M 12/11/12

12/11/12

120

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Stop ***NR2***

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|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 150 | Identify as per dwg & Stock Location: QRTN | 0.00 | | | | | | | |

150

Packaging

Packaging

Memo

REPACKAGE PER PPP USING NEW B/N
NEW LABELS REQ'D

****ATTN: DO NOT RETURN TO STK****
THIS SKIDTUBE HAS SPECIAL PAINT
PLEASE STOCK IN ENG LAB UNTIL FURTHER NOTICE FROM SIAN.

SL 12/12/19 SP

QC 21

OK 12/12/21

Change number?
(004 on skidtube per Melanie)

u 12.12.20

Picklist Print

November-05-12 10:35:57 AM

Page 1

Work Order ID: 92588

Parent Item: D350-636-218

Start Date: 10/31/12

Required Date: 11/01/12

Parent Item Name: Skidtube RH, Deluxe

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP Rev:C 112.04.16 AS PER ECN 12-542 DD verf:EC

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|-------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D350-636-218 Skidtube RH, Deluxe | | Manufactured | No | | | | Each | 0.0000 | | 1 76337 | | | |

AN 3C34A

27

123642



DART AEROSPACE

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

RET JRN AUTHORIZATION

Date: 5 Oct 12
Customer Name: Era Helicopters
Customer Code: ERA001
Telephone No: _____
E-mail Address: nstephens@erahelicopters.com
Contact Name: Nathan Stephens
Issued by: Sian Willems

DART RA Number: RA111428
DHS RA Number: DHSRA-01200
DHS PO #: 12512
DART Invoice #: INV106780
Customer Ref: PO245-041524-2011
PAR/CAR/NCR/SQ: n/a

| Quantity | Part Number | Description | Batch Number |
|----------|--------------|-------------|--------------|
| 1 | D350-636-217 | Skidtube | 76336 |
| 1 | D350-636-218 | Skidtube | 76337 |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

Reason for Return: special test paint, was not the right skidtube for float compatibility

Credit Instructions:
☒ Full credit
☐ None

Return Instructions:
 Commerical Invoice Yes ☒
 Documentation (STC/ARC/ICA) Yes ☒
 Packing Slip Yes ☐

Include on Commerical Invoice:
Part Number/Description / Value in USD
Parts are aircraft parts / return to Manufacturer

Shipping Instructions: Prepaid _____ Collect yes _____ Courier Reimer _____
 Account # DAS

RECEIVING RETURN AUTHORIZATION

| | | | | | | |
|------------------------------|-------------------------------------|-------|-----------------|------------|-------|------------------------------------|
| Receiver: <u>[Signature]</u> | Condition of Packaging: <u>Good</u> | | | Paperwork: | P/L | Photograph Required Yes No |
| Date: <u>12/10/12</u> | Freight Company: <u>MIRMA</u> | | | RA | NONE | |
| Quantity | Part Number | Batch | QC Verification | CHG # | W/O# | Disposition |
| 2 | Skid tube | 76336 | D350-636-217 | | 92587 | |
| | | 76337 | D350-636-218 | | 92588 | |
| | | | B76334 | | | |
| | | | 76337 | | | |
| | | | | | | |

QC Inspector: [Signature] Photograph Attached: No Condition: _____
 Date: 16-09-12 Yes No Sealed Complete Short H/W Short Kit No P/W Damaged

QC Comments: see attached Special Return/Rework Instructions: advise engineering when parts received, do no return to stock - skidtubes have custom paint for corrosion testing.

Issue Credit: Yes No CNINV109920 Invoice Amount: 9758.6
 GM Approval: _____ Date: _____ Restocking Fee: 0
 Freight: 0
 Net Credit: 9758.6

Quality Assurance: _____ Close Date: _____

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Run Start *N

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Date:

SPC (Y/N):

Date:

Stop *N

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|

Draw Nbr

Revision Nbr

IIN-D350-636

I

100

0.00

100

QC

Quality Control

Memo

INSPECT RA111428
D350-636-218 76337

0.00

130

0.00

130

Packaging

Packaging

Memo

ADD 2 X AN3C34A TO KIT B
ENSURE ORIGINAL KIT IS IN BOX

0.00

140

QC4- 100% Inspect kits for completeness

0.00

140

QC

Quality Control

Memo

0.00

MWS 12-12-18

X11 f 3U

1



B 123642-2p

1 2 3

1 2 3

Part Number: D350-636-217

Description: SKIDTUBE LH, DELUXE

[illegible]